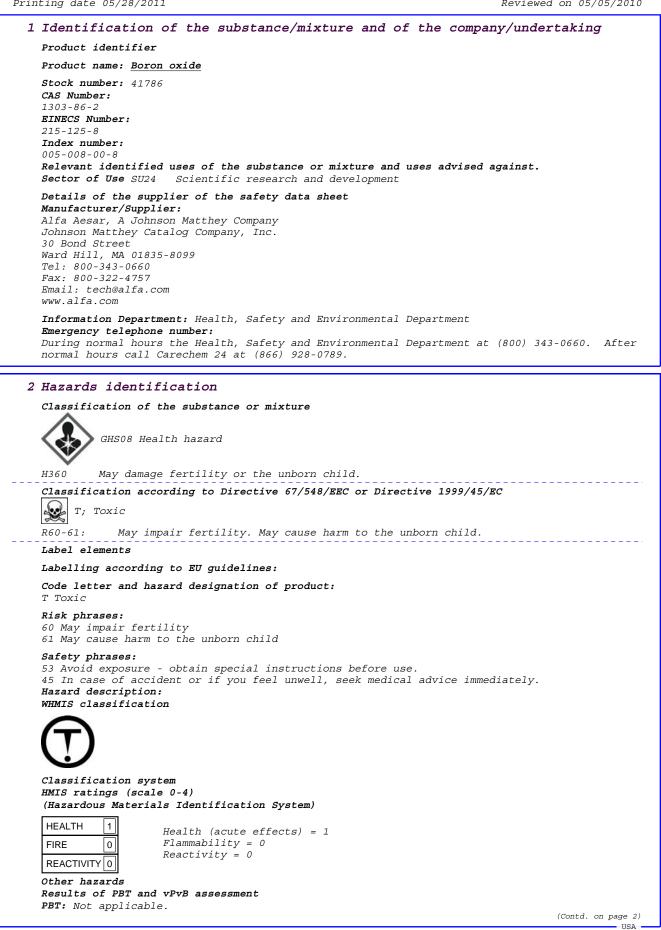
Material Safety Data Sheet According to OSHA and ANSI

Printing date 05/28/2011

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vPvB: Not applicable.

3 Composition/information on ingredients

Chemical characterization: Substances

(CAS#) Description: Boron oxide (CAS# 1303-86-2) Identification number(s): EINECS Number: 215-125-8 Index number: 005-008-00-8

4 First aid measures

Description of first aid measures After inhalation Supply fresh air. If required, provide artificial respiration. Keep patient warm. Seek immediate medical advice. After skin contact Immediately wash with water and soap and rinse thoroughly. Seek immediate medical advice. After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor. After swallowing Seek immediate medical advice.

5 Firefighting measures

Extinguishing media Suitable extinguishing agents Product is not flammable. Use fire fighting measures that suit the surrounding fire. Special hazards arising from the substance or mixture In case of fire, the following can be released: Boron oxide Advice for firefighters Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Environmental precautions:
Do not allow material to be released to the environment without proper governmental permits.
Methods and material for containment and cleaning up: Ensure adequate ventilation.
Reference to other sections
See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

Handling Precautions for safe handling Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace. Information about protection against explosions and fires: The product is not flammable Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from water/moisture. Further information about storage conditions: This product is hygroscopic. Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. Protect from humidity and water.

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8 Exposure controls/personal protection	
Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.	
Control parameters	
Components with limit values that require monitoring at the workplace:	
Boron oxide	
mg/m3	
ACGIH TLV 10	
Austria MAK 15	
Denmark TWA 10	
France VME 10	
Germany MAK 15	
Netherlands MAC-TGG 10	
Norway TWA 10	
Poland TWA 10	
Switzerland MAK-W 10; 50-KZG-W	
United Kingdom TWA 10; 20-STEL	
USA PEL 15 (total dust)	
5 (respirable fraction)	
Additional information: No data	
Exposure controls	
Personal protective equipment	
General protective equipment General protective and hygienic measures	
1 15	
The usual precautionary measures for handling chemicals should be followed.	
Keep away from foodstuffs, beverages and feed.	
Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work.	
Avoid contact with the eyes and skin.	
Breathing equipment: Use suitable respirator when high concentrations are present.	
Protection of hands:	
Check protective gloves prior to each use for their proper condition.	
Impervious gloves	
Material of gloves	
The selection of suitable gloves not only depends on the material, but also on quality.	
Quality will vary from manufacturer to manufacturer.	
Eye protection: Safety glasses	
Body protection: Protective work clothing.	

9 Physical and chemical properties

Information on basic physical and chemical General Information	properties
Appearance:	
Form:	Powder
Color:	White
Odor:	Odorless
Odour threshold:	Not determined.
pH-value (10 g/l) at 20°C (68 °F):	<u>4</u>
Change in condition	
Melting point/Melting range:	ca 450°C (ca 842 °F)
Boiling point/Boiling range:	1860°C (3380 °F)
Sublimation temperature / start:	Not determined
Flash point:	Not applicable
Flammability (solid, gaseous)	Not determined.
Ignition temperature:	Not determined
Decomposition temperature:	Not determined
Auto igniting:	Not determined.
Danger of explosion:	Product does not present an explosion hazard.
Explosion limits:	
Lower:	Not determined
Upper:	Not determined
Vapor pressure:	Not applicable.
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Density at 20°C (68 °F):	2.46 ±0.01 g/cm³ (36 ±0.083 lbs/gal)	
Relative density	Not determined.	
Vapour density	Not applicable.	
Evaporation rate	Not applicable.	
Solubility in / Miscibility with		
Water at 20°C (68 °F):	36 g/l	
Segregation coefficient (n-octonol/water):	Not determined.	
Viscosity:		
dynamic:	Not applicable.	
kinematic:	Not applicable.	
Other information	No further relevant information avail	able.

10 Stability and reactivity

Reactivity

Chemical stability Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications. Possibility of hazardous reactions No dangerous reactions known Incompatible materials: Water/moisture Hazardous decomposition products: No dangerous decomposition products known Boron oxide

11 Toxicological information

-								
Information on toxicological effects								
Acute toxicity: LD/LC50 values that are relevant for classification:								
Oral	LD50	3163 mg/kg (mouse) (RTECS)						
		3150 mg/kg (rat) (RTECS)						
Inhalative	LCL0/2H	150 mg/m3/2H (rat) (RTECS)						
Primary irr	itant eff	ect:						
on the skin	: May cau	use irritation						
on the eye:	May caus	e irritation						
Sensitizati	on: No se	ensitizing effects known.						
Subacute to	chronic	toxicity:						
Subacute to	chronic	toxicity:						
		c Effects of Chemical Substances (RTECS) reports the following effects in						
laboratory								
		lder - urine volume increased.						
		lder – other changes in urine composition.						
		lder - incontinence						
5	1	ccial Senses (Olfaction) - effect, not otherwise specified.						
5,	,	espiration – other changes. As Metabolic – weight loss or decreased weight gain.						
Subacute to		5 5 5						
		elatively low acute toxicity. Swallowing large amounts may cause						
qastrointes								
Additional	toxicolog	rical information:						
To the best	of our k	nowledge the acute and chronic toxicity of this substance is not fully						
known.								
		lequate for an assessment of human carcinogenic potential.						
May impair	-							
May cause h	arm to th	ne unborn child.						

12 Ecological information

Toxicity Acquatic toxicity: No further relevant information available. Persistence and degradability No further relevant information available. Behavior in environmental systems: Bioaccumulative potential No further relevant information available. Mobility in soil No further relevant information available.

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Additional ecological information: General notes: Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Do not allow material to be released to the environment without proper governmental permits. Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable. Other adverse effects No further relevant information available.

13 Disposal considerations

Waste treatment methods

Recommendation Consult state, local or national regulations to ensure proper disposal.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 Transport information

Not a hazardous material for transportation.

DOT regulations: Hazard class: None

Land transport ADR/RID (cross-border) ADR/RID class: None

Maritime transport IMDG:

IMDG Class: None

Marine pollutant: No

Air transport ICAO-TI and IATA-DGR:

ICAO/IATA Class: None

Special precautions for user Not applicable.

Transport/Additional information: Not dangerous according to the above specifications. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture $% \left[{{\left[{{{\left[{{{\rm{s}}} \right]}_{{\rm{s}}}_{{\rm{s}}}} \right]}_{{\rm{s}}}} \right]_{{\rm{s}}}} \right]$

Product related hazard informations:

Hazard symbols: T Toxic

Risk phrases:

60 May impair fertility 61 May cause harm to the unborn child

Safety phrases:

53 Avoid exposure - obtain special instructions before use. 45 In case of accident or if you feel unwell, seek medical advice immediately.

National regulations

All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory.

All components of this product are listed on the Canadian Domestic Substances List (DSL).

Information about limitation of use: For use only by technically qualified individuals. Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

Department issuing MSDS: Health, Safety and Environmental Department.

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Contact:	
Zachariah C. Holt	
Global EHS Manager	
Abbreviations and acronyms:	
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)	
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)	
IMDG: International Maritime Code for Dangerous Goods	
DOT: US Department of Transportation	
IATA: International Air Transport Association	
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)	
ICAO: International Civil Aviation Organization	
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)	
EINECS: European Inventory of Existing Commercial Chemical Substances	
CAS: Chemical Abstracts Service (division of the American Chemical Society)	
HMIS: Hazardous Materials Identification System (USA)	
WHMIS: Workplace Hazardous Materials Information System (Canada)	
LC50: Lethal concentration, 50 percent	
LD50: Lethal dose, 50 percent	
- USA	_